



C&L SUPREME

machining parts for a precise world

FACILITY LIST

	<u>CNC EQUIPMENT</u>	<u>CAPACITY</u>
1	Daiwoo DHP400 Horizontal Machining Center	16" Cube
1	Daiwoo DHC400 Horizontal Machining Center	16" Cube
2	Haas VF-2 Vertical Machining Centers	15" x 30"
1	Brother TC-324 Machining Center	12" x 16" Dual Pallet
1	Brother TC-S2C-0 Machining Center	12-1/2" x 31-1/2"
2	Brother TC-R2A Machining Center	12" x 20" Dual Pallet
1	Daiwoo Lynx 200 CNC Lathe	2-5/8" Diameter
1	Daiwoo Puma 230 CNC Lathe	3" Diameter
2	Miyano BND-34S2 Lathes-Sub-Spindle & Magazine Feed	1-5/8" Diameter
1	Miyano BNC-34A Lathe with Bar Feed	1-5/8" Diameter
1	Miyano BNC-34T Lathe with Bar Feed	1-1/4" Diameter
1	Okuma CNC Twin Spindle Chucker	6" Diameter
3	Mori Seiki CNC Lathes (ZL-25, AL-2, CL-203)	3" Diameter
1	Mori Seiki CNC SL-253B Lathe with Live Tooling	2.9" Diameter
1	Mori Seiki CNC DL-20 Lathe with Opposing Spindles	8" Diameter
1	Mori Seiki CNC SL-200MC Lathe with Live Tooling	2-1/2" Bar / 8" Chuck
1	Mori Seiki ZL-200SMC Lathe with Live Tooling & Magazine	2" Diameter
1	Star SB-16 CNC Swiss Automatic Lathe with Bar Feed	5/8" Diameter
2	Tsugami SS20 CNC Swiss Automatic Lathe with Bar Feed	7/8" Diameter
1	Tsugami SS32 CNC Swiss Automatic Lathe with Bar Feed	1.25" Diameter
	<i>Turning Capacity to 8" Diameter</i>	

	<u>OTHER PRODUCTION EQUIPMENT</u>	<u>CAPACITY</u>
2	Mikron CX-24M Rotary Transfer Machining Center	24 Station
1	Bridgeport Vertical Mill	9" x 42" Table
3	Snow Production Drilling & Tapping Machines	1/2" Diameter
9	Single Spindle Drill Presses	
1	Bridgeport Surface Grinder	6" x 18"
1	Clausing Colchester Tool Room Lathe	13" Diameter
1	Amada HA250W Production Band Saw	
1	Do All C-916A Horizontal Band Saw	
1	CAE Lean-Jet Production Parts Washer	4.5 cu ft/hr

FACILITY LIST (continued)

QUALITY CONTROL

- ISO 9001:2008 Certified
- Fully Equipped Inspection Facility
 - 1 Keyence IM-7030 Vision Instant Measuring System
 - 3 Mitutoyo 14" Optical Comparators
 - Wilson / Rockwell Hardness Tester
 - Mitutoyo Surftest-4 Surface Finish Tester
 - Standard Measuring Equipment, Thread and Pin Gages
- We perform first piece, in process and final inspection procedures and maintain written records of same.
- Instruments are calibrated monthly with records maintained.
- Certification records of materials, heat treating and plating are furnished upon request.
- Quality Manual available upon request

